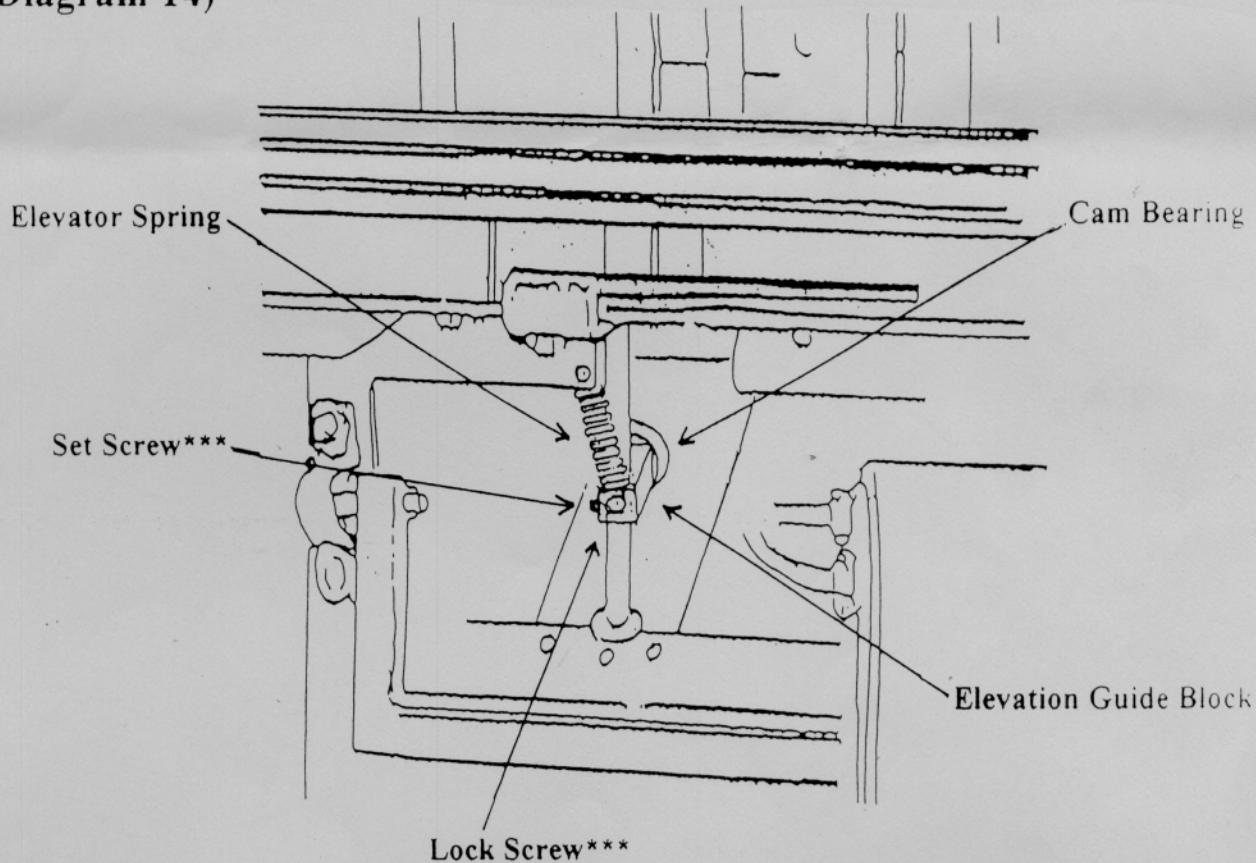


## REPLACEMENT OF THE ELEVATOR SPRING

\*\*\***IMPORTANT:** Do not loosen or remove either the lock screw that the bottom of the spring hooks onto or the set screw. The screws are holding the bearing block in position so that the bearing is in alignment with the cam.

1. Turn the machine on.
2. Fire the throw arm and then turn the machine off as soon as the elevator goes up. (When the cam leaves the cam bearing.)
3. If disconnecting the spring: remove the top end first.
4. If connecting the spring: connect the bottom end first. Refer to Diagrams 47 or 48,

(Diagram 14)



"G" Series